# ED SERIES SAFETY LIMIT SWITCH - HIGHLY

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The ED series safety limit switches conform to EN 50047 and have been developed to provide a range of options including plastic cases in various sizes, a choice of snap acting, slow break/make with 2 contact configurations and a choice of actuator heads. The ED series offers the option of rotating the head in 90° increments before installation to allow ease of mounting. Highly limit switches can be used in other applications other than guard doors, for example on moving machine beds, crane arms, lifts, elevators, etc. Operation of these limit switches is achieved by the sliding action of the guard or other moving object deflecting the plunger or lever. For safety applications it is important that upon actuation, the guard or other moving objects should not pass completely over the switch and allow the plunger or lever to return to its original position.

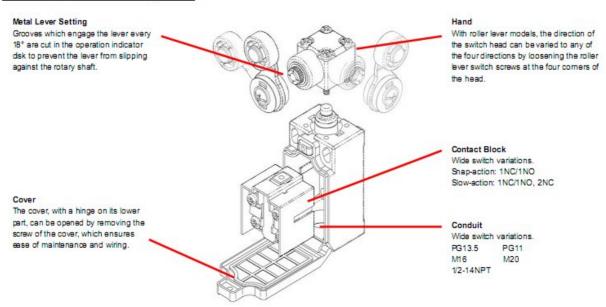
#### Features:

- Conforms to EN (TUV) standards corresponding to the CE marking
- Positive opening operation of NC (Normally Closed) contacts conforming to IEC /EN 60947-5-1
- Double insulation makes ground terminal unnecessary (Bears marking)
- Wide standard operating temperature range: -25°C to 80°C
- Full range of actuator heads and levers suitable for safety applications
- Sealing up to IP 67
- Wide switch variations, (Snap action and slow action basic switches)
- International conduit sizes

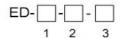
### **SPECIFICATIONS:**

Standards	EN60947-5-1, UL508,EN50047, EN1088
Approvals	cULus, TUV and CE marked for all applicable directives
Positive Opening Operation	NC Contact
Utilization Category	AC15 A600
Min Current	5V, 5mA, DC
Thermal Current (Ith)	10A
Rated Insulation Voltage	600V AC
Rated Impulse withstand Volt	2500V AC
Insulation Resistance	100M $\Omega$ min. (DC 500V)
Contact Resistance	25mΩ max. (Initial)
Max Switching Speed	250mm/s
Max Switching Frequency 6000 operation per hour	
Enclosure Material	UL approved glass-filled polybutylene terephthalate
Roller Material	Various polymers
Enclosure Protection	IP 67
Operating Temperature	Min -25°C (-18°F) Max 80°C (+176°F)
Pollution Degree	3
Protection Against Electric Shock	Class II (Double Insulation)
Mech. Life Expectancy	1 x 10 <sup>7</sup> Cycle min
Electrically Life Expectancy	150,000 Cycle min
Vibration	IEC 68-2-6, 10-55Hz±1 Hz, Excursion: 0.35mm, 1 octave/min
Conduit Entry	Various (see Product Selection table)
Fixing	2 x M4

## **Structure Description**



## **Product Selection**



1.	THREAD	DIMENSION
	OF LEAD	EXIT

1:PG13.5	(S)
2:1/2NPT	(C)
4: PG11	(0)
5: M16	(C)
6: M20	(0)
7: Connector	(C)

#### 2. CONTACT TYPES

1:1NC/1NO SLOW ACTION (BBM)	(S)
2:2NC SLOW ACTION	(0)
3:1NC/1NO SNAP ACTION	(C)

\*(s):standard (o):option (c): customization

M12 Connector pin arrangement



#### 3. HEAD AND ACTUATOR

20: Roller arm	t١	/pe
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- 21: Adjustable roller arm type (standard roller)
- 22: Adjustable roller arm type (Long arm type)
  - 24: Thermoplastic end flexible rod type
- 241: Cat whisker type
- 242: Wobble stick type
- 25: Rod lever type
- 27: Adjustable roller arm type (big roller)
- 31: Push plunger type
- 32: Roller plunger type
- 62: Roller lever type
- 63: One-Way roller arm lever type

## **Contact Block Form**

TYPE	CONTACT FORM	CONNECTOR PIN ARRANGEMENT	OPERATION DIAGRAMS  Closed Open
ED-0-1-00	1NC/1NO(Slow action) (See Note 1)	① 12 12 24 ② ④	0 1.9mm 6.0mm 11-12 23-24 2.8mm
ED-0-2-00	2NC (Slow action) (See Note 2)	① 2b ① 12 22 ② ②	0 1.9mm 6.0mm 11-12 21-22
ED-0-3-00	1NC/1NO(Snap action) (See Note 1)	① ① ① 12 12 23	0 1.8 6.0mm  11-12

Note: 1. Only NC contact 11-12 has an approved positive opening mechanism.

2. NC contacts 11-12 and 21-22 have an approved positive opening mechanism.

## **Positive Opening Mechanism**

#### 1NC/1NO Contact (Snap action)

1. When metal deposition occurs.

Conforms to EN60947-5-1 Positive Opening

If metal deposition between mating contacts occurs on the NC contact side, they can be pulled apart by the shearing force and tensile force generated when the safety cam or plunger engages the movable contact blade. When the safety cam or plunger is moved in the direction of the black arrow the Limit Switch releases.

2. When contacts are being pulled apart.

3. When contacts are completely

pulled apart. Movable contact Movable contact blade Movable contact pushes up the movable contact Fixed contact (NC) Slow Action 1NC\1NO ED-31 ED-\_\_-1-31 Push Plunger Type Slow Action 2NC ED-\_\_-2-31 Snap Action 1NC\1NO ED-\_\_-3-31 - 23-24

> - 11-12 - 23-24

> > RF min

550gf

550gf

550gf

OF max

1000gf

1000gf

900gf

Operation Force

ED-\_-1-31

ED-\_-2-31

ED-\_\_-3-31