

B	$\leq 6$	$> 6$
$\emptyset d \pm 0.05$	0.5	0.6

**METALLIZED POLYESTER FILM CAPACITOR  
D.C. MULTIPURPOSE APPLICATIONS**

**Typical applications:** by-passing, blocking, coupling, decoupling, timing, oscillator circuits.

For inverter applications please refer to RSB Series.

PRODUCT CODE: **R82**

**p = 5mm**

Pitch (mm)	Box thickness (B) (mm)	Maximum dimensions (mm)		
		B max	H max	L max
5.0	<4.5	B +0.1	H +0.1	L +0.2
5.0	≥4.5	B +0.1	H +0.1	L +0.3

**PRODUCT CODE SYSTEM**

The part number, comprising 14 digits, is formed as follows:

1	2	3	4	5	6	7	8	9	10	11	12	13	14
R	8	2		C						-			

Digit 1 to 3 Series code.

Digit 4 d.c. rated voltage:

C = 50V D = 63V E = 100V

I = 250V M = 400V

Digit 5 Pitch: C = 5 mm

Digit 6 to 9 Digits 7 - 8 - 9 indicate the first three digits of Capacitance value and the 6th digit indicates the number of zeros that must be added to obtain the Rated Capacitance in pF.

Digit 10 to 11 Mechanical version and/or packaging (table1)

Digit 12 Identifies the dimensions and electrical characteristics.

Digit 13 Internal use

Digit 14 Capacitance tolerance:  
J=5%; K=10%; M=20%.

Table 1 (for more detailed information, please refer to page 14).

Standard packaging style	Lead length (mm)	Ordering code (Digit 10 to 11)
AMMO-PACK		DQ
Reel Ø 355 mm		CK
Loose, short leads	$4^{+1.5}$	AA
Loose, long leads	$17^{+1/-2}$	Z3

**GENERAL TECHNICAL DATA**

**Dielectric:** polyester film (polyethylene terephthalate).

**Plates:** aluminium layer deposited by evaporation under vacuum.

**Winding:** non-inductive type.

**Leads:** tinned wire.

**Protection:** plastic case, thermosetting resin filled.

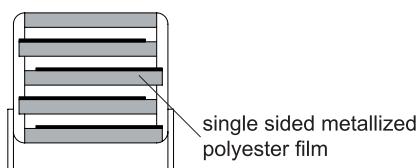
Box material is solvent resistant and flame retardant according to UL94.

**Marking:** Capacitance, tolerance, D.C. rated voltage.

**Climatic category:** 55/105/56 IEC 60068-1

**Operating temperature range:** -55 to +105°C

**Related documents:** IEC 60384-2

**Winding scheme**


Digitally signed by Marcy Brand

DN: c=US, st=FL, l=Fort Lauderdale, o=KEMET Corporation, ou=Marketing Communications, cn=Marcy Brand, email=marcybrand@kemet.com  
Date: 2012.07.18 12:09:19 -04'00'



**METALLIZED POLYESTER FILM CAPACITOR  
D.C. MULTIPURPOSE APPLICATIONS**

**p = 5 mm**  
PRODUCT CODE: R82

**ELECTRICAL CHARACTERISTICS****Rated voltage ( $V_R$ ):**

50 Vdc	63 Vdc	100 Vdc
250 Vdc	400 Vdc	

**Rated temperature ( $T_R$ ): +85°C****Temperature derated voltage:**

for temperatures between +85°C and +105°C a decreasing factor of 1.25% per degree °C on the rated voltage  $V_R$  (d.c. and a.c.) has to be applied.

**Capacitance range:** 1000pF to 4.7μF**Capacitance values:** E6 series (IEC 60063 Norm).**Capacitance tolerances (measured at 1 kHz):**

±5% (J); ±10% (K); ±20% (M).

**Total self-inductance (L): ≈7nH**

max 1 nH per 1 mm lead and capacitor length.

**Dissipation factor (DF):**

$\text{tg}\delta 10^{-4}$  at +25°C ±5°C

kHz	C ≤ 0.1μF	C > 0.1μF
1	≤ 80	≤ 80
10	≤ 120	≤ 120
100	≤ 250	

**Insulation resistance:****Test conditions**

Temperature: +25°C ±5°C

Voltage charge time: 1 min

Voltage charge:

50 Vdc	for $V_R < 100$ Vdc
100 Vdc	for $V_R \geq 100$ Vdc

**Performance****For  $V_R \leq 100$  Vdc**

≥ 15000 MΩ for C ≤ 0.33μF

≥ 5000 s for C > 0.33μF and ≤ 1μF

≥ 1000 s for C > 1μF

**For  $V_R > 100$  Vdc**

≥ 30000 MΩ

\*Typical value

**Test voltage between terminations:**

1.4x $V_R$  applied for 2 s at +25°C ±5°C.

**TEST METHOD AND PERFORMANCE****Damp heat, steady state:****Test conditions**

Temperature: +40°C ±2°C

Relative humidity (RH): 93% ±2%

Test duration: 56 days

**Performance**

Capacitance change |ΔC/C|: ≤ 5%

DF change (Δtgδ): ≤ 50x10<sup>-4</sup> at 1kHz

Insulation resistance: ≥ 50% of initial limit.

**Endurance:****Test conditions**

Temperature: +105°C ±2°C

Test duration: 2000 h

Voltage applied: 1.25x $V_c$

**Performance**

Capacitance change |ΔC/C|: ≤ 5%

DF change (Δtgδ): ≤ 30x10<sup>-4</sup> at 10kHz for C ≤ 1μF

≤ 20x10<sup>-4</sup> at 1kHz for C > 1μF

Insulation resistance: ≥ 50% of initial limit.

**Resistance to soldering heat:****Test conditions**

Solder bath temperature: +260°C ±5°C

Dipping time (with heat screen): 10 s ±1 s

**Performance**

Capacitance change |ΔC/C|: ≤ 2%

DF change (Δtgδ): ≤ 30x10<sup>-4</sup> at 10kHz for C ≤ 1μF

≤ 20x10<sup>-4</sup> at 1kHz for C > 1μF

Insulation resistance: ≥ initial limit.

**Long term stability (after two years):**

**Storage:** standard environmental conditions (see page 12).

**Performance**

Capacitance change |ΔC/C|: ≤ 3% for C ≤ 0.1μF

≤ 2% for C > 0.1μF

**RELIABILITY:**

Reference MIL HDB 217

**Application conditions:**

Temperature: +40°C ±2°C

Voltage: 0.5x $V_R$

Failure rate: ≤ 1 FIT

(1 FIT = 1x10<sup>-9</sup> failures/components x h)

**Failure criteria:**

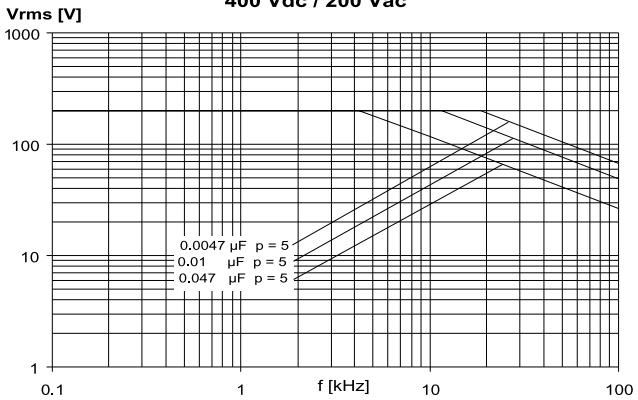
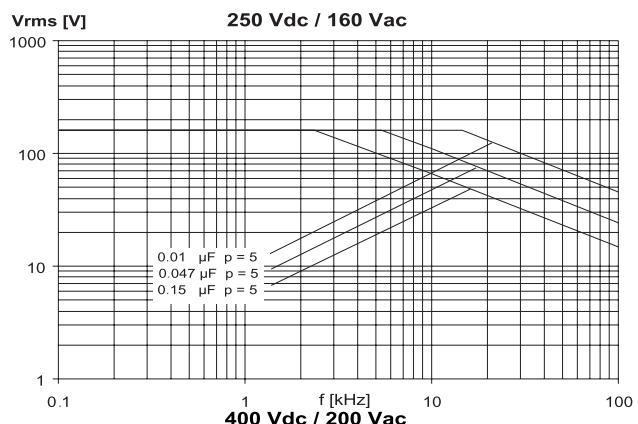
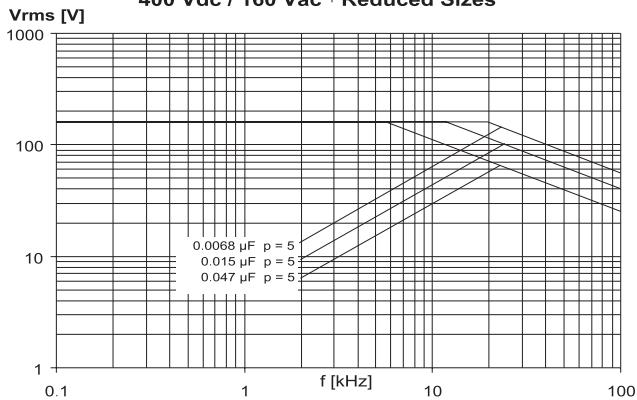
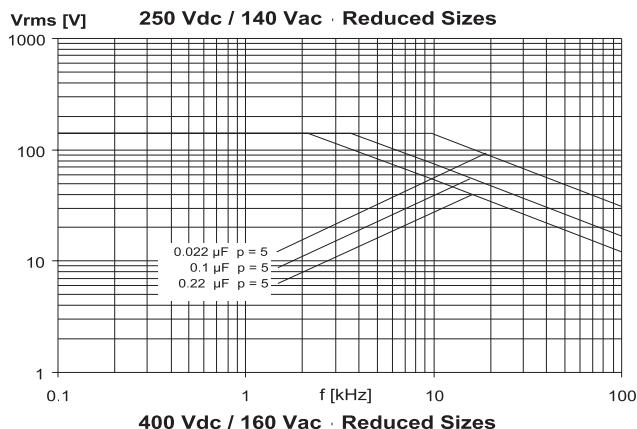
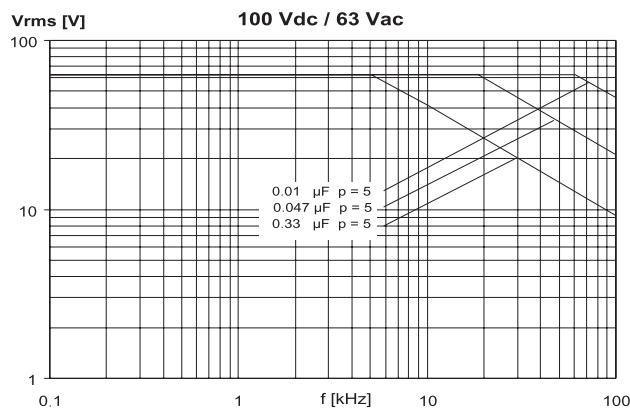
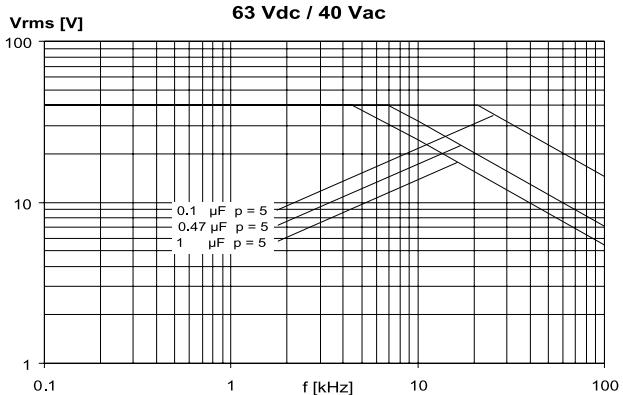
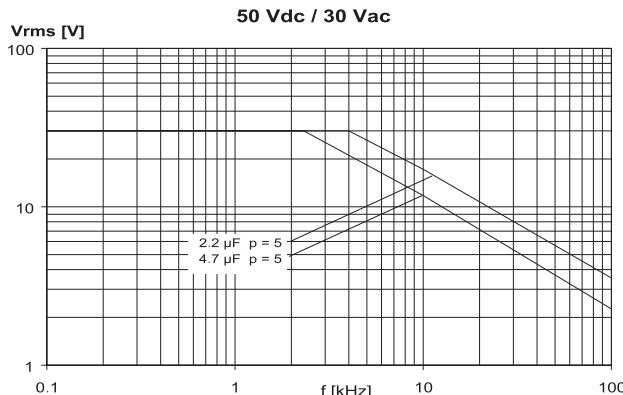
(according to DIN 44122)

Short or open circuit

Capacitance change |ΔC/C|: > 10%

DF change (Δtgδ): > 2 x initial limit.

Insulation resistance: < 0.005 x initial limit.

**METALLIZED POLYESTER FILM CAPACITOR  
D.C. MULTIPURPOSE APPLICATIONS**
**p = 5 mm**PRODUCT CODE: **R82**
**MAX. VOLTAGE (V<sub>r.m.s.</sub>) VERSUS FREQUENCY (sinusoidal wave-form / Th ≤ 40°C)**


Not for new design. Use new F611-F612 Series.

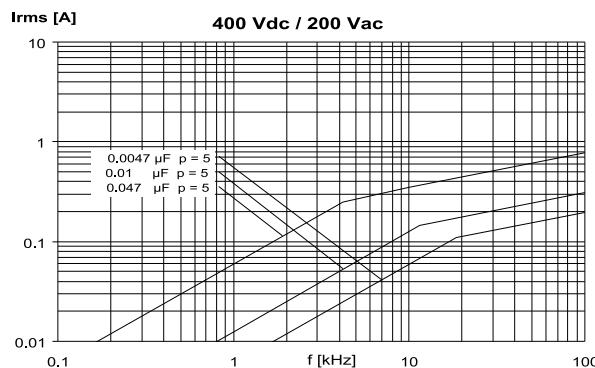
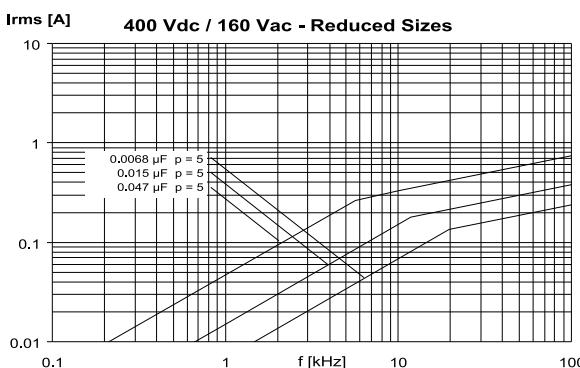
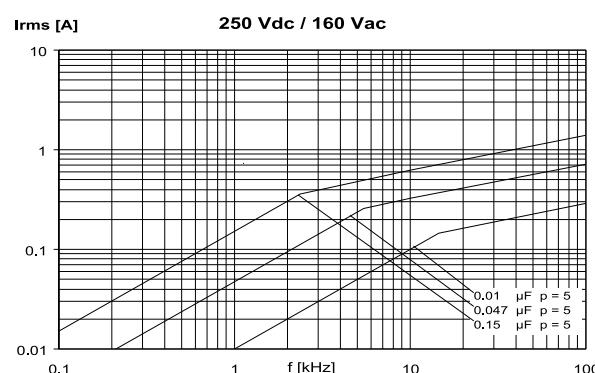
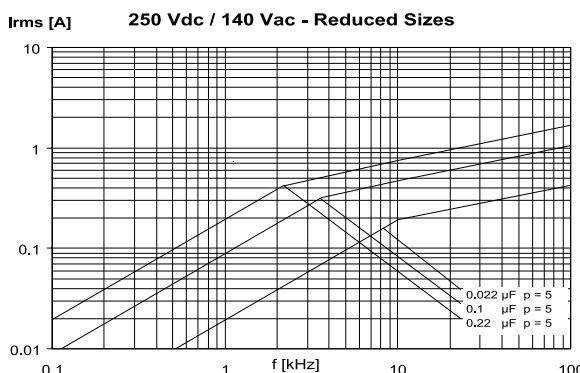
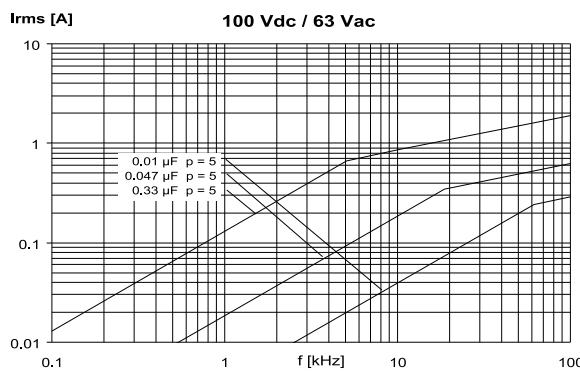
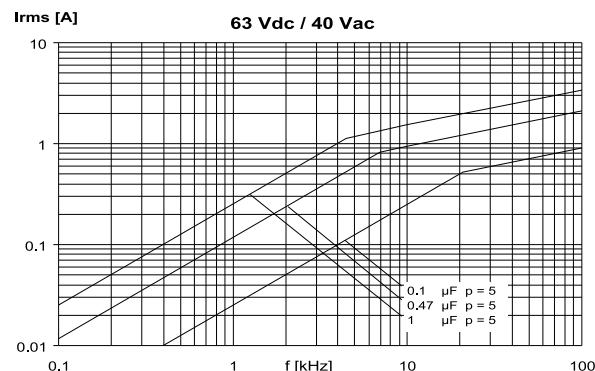
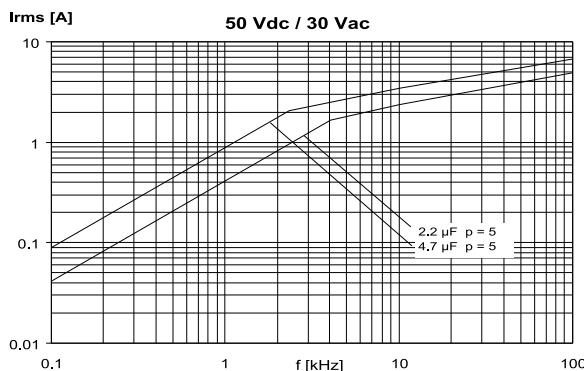
**KEMET**  
CHARGED.

**R82**  
MKT Series

METALLIZED POLYESTER FILM CAPACITOR  
D.C. MULTIPURPOSE APPLICATIONS

$p = 5 \text{ mm}$   
PRODUCT CODE: R82

MAX. CURRENT (Ir.m.s.) VERSUS FREQUENCY (sinusoidal wave-form / Th  $\leq 40^\circ\text{C}$ )



Statements of suitability for certain applications are based on our knowledge of typical operating conditions for such applications, but are not intended to constitute – and we specifically disclaim – any warranty concerning suitability for a specific customer application or use. This Information is intended for use only by customers who have the requisite experience and capability to determine the correct products for their application. Any technical advice inferred from this Information or otherwise provided by us with reference to the use of our products is given gratis, and we assume no obligation or liability for the advice given or results obtained.