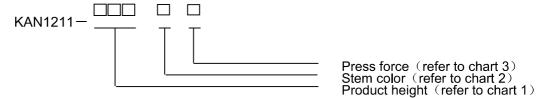
APPROVAL SPECIFICATIONS

CUSTOMER	CUSTOMER'S P/N	GYE'S P/N	PRODUCT	REVISION
		KAN1211	TACT SWITCH	A

A.Specification & meanings

The name of the tact switch is composed by type and specification, the particular meaning of the type \(\) specification and code is as follows.



1. Product height: It is denoted by three figures; For examples, "075" expresses the product which the total height is 7.5mm, as chart 1 shows:

Code	Product height	Code	Product height	Code	Product height
043	4.3	090	9	170	17
050	5	095	9.5		
060	6	100	10		
070	7	110	11		
075	7.5	120	12		
080	8	130	13		
085	8.5	150	15		

2. Stem color: It is expressed by a figure, as chart 2 shows:

Color	Black
Code	1

3. Operating force: An English letter expresses it, unite: Newton (N),as chart 3 shows:

force Code Spe	Operating ec	Press force	Return force
A	1.0	1.0±0.3	0.2min
В	1.6	1.6±0.5	0.4min
С	2.6	2.6±0.5	0.6min

Examples: "KAN1211-0501B" denotes the tact switch with 12×12 base, the height is 5mm,the stem is black, the operating force is 1.6N.

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APPROVAL SPECIFICATIONS

CUSTOMER	CUSTOMER'S P/N	GYE'S P/N	PRODUCT	REVISION	
		KAN1211	TACT SWITCH	А	

1、 概述

GENERAL

1.2 适用范围

APPLICATION

此规格书适用于机械式轻触开关的相关要求

This specification is applied to the requirements for TACTILE SWITCH (MECHANICAL CONTACT)

1.3 工作温度范围

Operating Temperature Range

- -20℃~70℃(在标准大气压、标准湿度条件下)
- -20°C ~70°C (Normal humidity, normal air pressure)
- 1.4 贮藏温度范围

Storage Temperature Range

- -30℃~80℃(在标准大气压、标准湿度条件下)
- -30 °C ~ 80 °C (Normal humidity, normal air pressure)
- 1.5 测试条件

Test Conditions

在没有其它特定的条件下,应该在以下的条件下进行测试和测量:

Unless otherwise specified, tests and measurement shall be made in the following standard conditions:

常温......5℃~35℃

Normal temperature......5℃~35℃ 标准湿度......

......相对湿度 25%~85% Normal

humidity.....relative humidity 25%~85% 标准大

气压......86KPa~106Kpa

Normal air pressure......86Kpa~106Kpa

在制造过程中,测试和测量应该在以下的条件下进行:

If any doubt arise from the judgment, tests shall be conducted at the following conditions:

温度......20℃±2℃ Temperature......20℃±2℃ 相对湿度......65%±5%

Relative humidity......65%±5%

环境气压......86KPa~106Kpa Air pressure......86KPa~106Kpa

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APPROVAL SPECIFICATIONS

CUSTOMER	CUSTOMER'S P/N	GYE'S P/N	PRODUCT	REVISION
		KAN1211	TACT SWITCH	А

2、 详细说明

Detailed specification

2.1 外观:应无影响、降低产品性能的缺陷;

Appearance: There should be no defects that affect the serviceability of product.

2.2 结构尺寸和安装尺寸:应符合装配图要求;

Style and dimension: shall conform to the assemble drawings.

2.3 操作形式:有触觉反应的操作

Type of actuating: Tactile feedback.

2.4 开关结构: 单回路单输出(具体的触点结构在装配图中已绘出);

Contact arrangement: 1 pole, 1 throw

(Details of contact arrangement are given in the assembly drawings.)

2.5 开关工作额定值: DC 12V, 50mA (有效值)

Ratings: 12V DC, 50mA (effective value)

3. 电气性能:

ELECTRICAL SPECIFICATION

项	目			要求		
ITI	ΞM		TE	EST CONDITIONS		REQUIREMENTS
1		接触电阻 act Resistance	在以 5V 10mA 的直流电源或不低于 1KHz 的交流电源 的电路中,以一个等于 2 倍按力的静负荷施加于手柄中心 Applying a static load of 2 times operating force to the center of the stem, measurements shall be made by 5V DC 10mA or more than 1KHZ AC small-current			≤50mΩ
2	Ī	绝缘电阻 nsulation lesistance	在端子之间施加 D 之间底座、盖板的电阻 Measurement sha 100V DC potential, terminals and cover, fo	≥100MΩ		
介质耐压 3 Dielectric voltage proof		在端子之间施加 250V AC(50HZ 或 60HZ)/1min 250V AC (50HZ or 60HZ) shall be applied across terminals, for one minute.			无击穿、无飞弧 There should be no breakdown and flashover	
APPROVE BY 杨过 09.10.2		5 CHECKED BY	关 林 09.10.25	PRPARE B	y 曹盖 09.10.25	

APPROVAL SPECIFICATIONS

CUSTOMER	CUSTOMER'S P/N	GYE'S P/N	PRODUCT	REVISION
		KAN1211	TACT SWITCH	А
项目		试 验 条 件		要求
ITEM	Т	EST CONDITIONS		REQUIREMENTS
触点抖动 Bounce	在导通和断开过程中测Lightly striking the cen	iter of the stem at a rat mes per second), and	e encountered in bounce shall be	ON-3msec.max OFF-8msec.max

MECHANICAL SPECIFICATION

## P PROVE BY ** Moderating Proce ** Moderation of the stem; the travel distance for the switch to come to a stop shall be measured.** T	MECF	MECHANICAL SPECIFICATION							
最大行程 Full Travel 开关驱动件顶端中心,测量顶端移动的距离。 Placing the switch such that the direction of switch operation is vertical and then applying static load of 2times operating force to the center of the stem; the travel distance for the switch to come to a stop shall be measured.	1	Operating	量开关导通所需 Placing the sw vertical and th center of the s	量开关导通所需的最大力度。 Placing the switch such that the direction of switch operation is vertical and then gradually increasing the load applied to the center of the stem, the maximum load required for the switch to					
APPROVE BY 杨过 09.10.25 CHECKED BY 关 林 09.10.25 PRPARE BY 曹 盖 09.10.25	2		开关驱动件顶端 Placing the sw vertical and the the center of th	开关驱动件顶端中心,测量顶端移动的距离。 Placing the switch such that the direction of switch operation is vertical and then applying static load of 2times operating force to the center of the stem; the travel distance for the switch to come					
	APPROVE BY 杨过 09.10.25			CHECKED BY	关 林 09.10.25 PRPAF		E BY	曹 盖 09.10.25	



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С	USTOMER	CUSTOMER'S P/I	N GYE	S P/N	PR	PRODUCT		REVISION
	KAN1211 TACT SWITC				SWITCH	4	Α	
	项目		试验条	· 件				要求
	ITEM		TEST COND	OITIONS			RE	QUIREMENTS
3	回弹力 Return Force	开关垂直于操作方向后,测量顶端向自由 The sample switch operation is vertica to the whole travel	开关垂直于操作方向放置,在开关驱动件顶端中心下降至全行程后,测量顶端向自由位置转换的力度。 The sample switch is installed such that the direction of switch operation is vertical and upon depressing the stem in its center to the whole travel distance, the force of the stem to return to its free position shall be measured.					efer to chart 3
4	停止强度 Stop Strengt	荷持续 1min。 h Placing the switch vertical, and then	开关垂直于操作方向放置,从操作方向向驱动件施加 30N 的静负荷持续 1min。 Placing the switch such that the direction of switch operation is vertical, and then a static load of 30N shall be applied in the direction of stem operation for a period of 1 min.					和电气损坏 There no sign of damage chanically and electrically.
5	手柄拔出 强度 Stem Strength	的行程范围。 Placing the switch vertical, and then the	开关垂直于操作方向放置,反方向实施最大操作力,并测量手柄的行程范围。 Placing the switch such that the direction of switch operation is vertical, and then the maximum force to withstand a pull applied opposite to the direction of stem operation shall be measured.					20N.min.
6	可焊性 Solderability	在以下设定条件下进行测量: Measurements shall be made following the test set forth below: (1) 焊接温度:245±5℃ Solder temperature: 245±5℃ (2) 浸入时间:2s±0.5s Immersion time: 2s±0.5s 对于其它步骤参考《GB 5095.6—86》试验 12a The other steps please refer to《GB 5095.6-86》TEST 12a				90%以」 Except	for the edge, the should cover a	
APP	ROVE BY	杨过 09.10.25 C	HECKED BY	关 林 09	.10.25	PRPAR	RE BY	曹 盖 09.10.25

С	USTOMER		CUSTOMER	'S P/N	GYE'	S P/N	PR	ODUCT		REVISION
					KAN	1211	TAC	T SWITCH		А
	项目	ļ			试 验	条 件			要求	
	ITEM				TEST CON	IDITIONS			RE	QUIREMENTS
1	5、极限电气性能: ENVIRONMENTAL SPECIFICATION									
1	低温测试 Resistance low tempera	to iture	标准湿度的 Following to normal tern measurement (1) 温度 Tern (2) 时间	normal temperature and humidity conditions for 1 h before neasurements are made: (1) 温度: -30±2℃ Temperature : -30±2℃						⊞: ≤200mΩ t resistance: Ω 4.1,4.2,4.3 4.1,4.2,4.3
2	高温测试 Heat resista	nce	标准湿度的 set forth below humidity co (1) 温度 tem (2) 时间	forth below the sample shall be left in normal temperature and humidity conditions for 1 h before measurements are made: (1) 温度: 80±2℃ temperature:80±2℃					t resistance: Ω 4.1,4.2,4.3	
3	根据下面的测试要求进行 5 次循环的温度周期性测试, 实验 后 样品应放在常温及标准湿度的环境中 1 小时后做性能测试。测试期间样品应保持干燥. After 5 cycles of following conditions, the sample shall be allowed to stand under normal temperature and humidity conditions for 1 h. and measurements shall be made. During the test water drops shall be removed. 接触电阻: ≤200mΩ Contact resist						t resistance: Ω 4.1,4.2,4.3			
APP	ROVE BY	杨之	± 09.10.25	СНЕ	ECKED BY	关 林 (09.10.25	PRPARE	BY	曹 盖 09.10.25

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С	USTOMER	(CUSTOMER'S	P/N	GYE'	S P/N	Р	RODUCT		REVISION	
					KAN	1211	TAC	CT SWITCH	I	Α	
					试 验	 条 件			要求		
	ITEM			Т	EST CON	IDITIONS			RE	QUIREMENTS	
4	湿温测记 Moisture resistanc)	标准湿度的环 set forth below th humidity cond (1) 温度: tempel (2) 相对语 relative (3) 时间:	forth below the sample shall be left in normal temperature and humidity conditions for 1 h before measurements are made: (1) 温度: 60±2℃ temperature: 60±2℃ (2) 相对湿度: 90%~95% relative humidity:90% to 95%					Contac ≤200m 项目 3		
5	硫化试验 Sulfuratio resistanc	n	humidity conditions for 1 h before measurements are made: (1) H2S 气体浓度: 3ppm±1ppm H ₂ S gas concentration: 3ppm±1ppm (2) 时间: 72h Time: 72h (3) 温度: 40±2℃(90∼95%RH)						t resistance: Ω ,4.1,4.2,4.3		
6	盐雾试验 Salt Mis		在以下设定条 The switch s (1) 温度: 3 temper (2) 盐溶液 salt sol (3) 时间: 8 Time: 8l 实验后的盐沉	(3) 时间: 8h±1h Time: 8h±1 hour					corrosi	上没有腐蚀斑点 No remarkable on shall be ized in metal part.	
APP	ROVE BY	杨达	± 09.10.25	CHECK	ED BY	关 林 09	.10.25	PRPAR	E BY	曹 盖 09.10.25	

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С	USTOMER	(CUSTOMER'S P/N	GYE'	S P/N	Р	RODUCT	REVISION	
				KAN1211 TACT SWITCH		Α			
	限机械性能: NDURANCE	SPEC	IFICATION					<u> </u>	
	项目			试 验	条 件				要求
	ITEM			TEST CON	IDITIONS			RE	QUIREMENTS
1	工作寿命 Operation		DC 12V, 50 mA resistive load resistance≤					初值的±30% ng Force: alue±30% 4.1,4.2,4.3	
2	振动 Vibra	ation	根据以下给定条件进行测试: Measurement shall be made following the test set forth below: (1) 振动频率范围: 10~55~10Hz Vibration frequency range: 10 to 55 to 10Hz (2) 振幅(峰一峰): 1.5mm Amplitude: 1.5mm (3) 振动方向: 包括手柄行程方向在内的三个相互垂直的方向 Direction of vibration:Three mutually perpendicular direction including the direction of stem travel (4) 测试时间: 每次 2hours. Duration: Each 2hours.				z 互垂直的方 pendicular		4.1,4.2,4.3 1.1,4.2,4.3
	接条件: ERING CON	DITIO	NS:				1		
			请接以下	条件进行焊接	:				
				温度:≤350℃					
_	手工焊接		, ,	温/文. ~ 000 € 焊接时间: ≤3					
7.1	Hand solde	ering	Please p	ractice accord	ling to below	condition	ons:		
			, ,	ring temperat nuous solderir					
APP	ROVE BY	杨过	1 09.10.25 CHI	ECKED BY	关 林 09	.10.25	PRPARE	E BY	曹 盖 09.10.25

APPROVAL SPECIFICATIONS

Cl	JSTOMER	CUSTOMER'S P/N	GY	E'S P/N	PRODUCT	REVISION			
			KA	N1211	TACT SWITCH	А			
	自动浸焊	项目 Items	条件 Condition						
	Conditions for	助焊剂附着量		不附着于零部	好贴装面的程度				
	Auto-dip	Flux built-up		Mounting surface should not be coated with flax					
		预热温度 Preheating temper	预热温度 Preheating temperature		印刷电路板焊接面的周围温度 100℃ max. Ambient temperature of the soldered surface of PC board. 100℃ max.				
7.2		预热温度时间 Preheating tim	预热温度时间 Preheating time		60s max.				
		焊接温度 Soldering tem			260°C max.				
		焊接浸渍时间	<u> </u>		5s max.				
		焊接次数		2 次以下					
		Number of solde	ering	2times max.					

焊接说明:

1、开关浸焊后,注意不要用溶剂清洗。

After switches were soldered, please be careful not to clean switches with solvent.

1.1 在使用烙铁的情况下,焊锡温度应在 350℃以下、3 秒以内。

In the case of using solding iron, solding conditions shall be 350 ℃ max and 3 sec.max.

1.2 浸焊后,注意不要在顶部施加负荷。

Right after switches were soidered; please be careful not to load to on the knobs of switches.

- 2、设计中应注意的事项(Design instructions)
- 2.1 印刷基板的安装孔尺寸参见产品图。

Follow recommended P.W.B. piercing plan in outside drawing page.

- 3、注意点(Note):
- 3.1 注意不要施加超负荷的压力或晃动开关。

Please be cautions not to give excessive static load or shock to swiches.

3.2 开关浸焊后,印刷基板注意不要叠放。

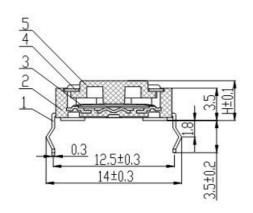
Please be careful not to pile up P.W.B.after switches were soldered.

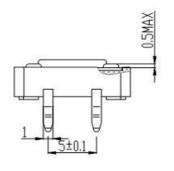
3.3 保管时尤其应注意避开高湿高温和有腐蚀性气体的环境。如需要长时间保存,请不要打开包装箱。

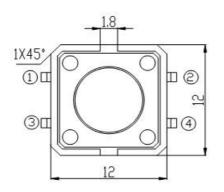
Preservation under high temperature and high high humidity or corrosive gas should be avoided Especially . When you need to preserve for a long period ,do not open the carton.

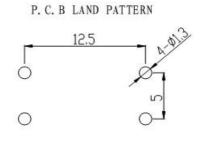
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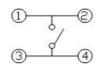
CUSTOMER	CUSTOMER'S P/N	GYE'S P/N	PRODUCT	REVISION
		KAN1211	TACT SWITCH	А











NO.	NAME	MATERIAL	NATIONALITY	QTY.	FINISHING
1	TERMINAL	Brass	China	1	Silver plating
2	CASE	PA66-G30	China	1	Black
3	CONTACT	Phosphor bronze	Korea	1	Contact side silver plating
4	COVER	SPCC-SD	China	1	CuSn plating
5	STEM	PA66-G30	China	1	Black

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APPROVAL SPECIFICATIONS

CUSTOMER	CUSTOMER'S P/N	GYE'S P/N	PRODUCT	REVISION
		KAN1211	TACT SWITCH	А

8. 生产工场: The country of origin

WENZHOU GANGYUAN ELECTRONICS CO.,LTD
NO.392 NING KANG EAST ROAD OF YUE QING CITY, ZHE JIANG

9. 包装: Packing

产品规格	包装袋 PAC	KING BAG	内包装箱 INTER	RBOX	外包装箱 OU	т вох	净重	毛重
KAN1211	规 格(Cm)	数量(pcs)	规 格(Cm)	袋数	规 格(Cm)	盒数	(Kg)	(Kg)
043	19×21	500	$21.6 \times 16.5 \times 6.1$	2	$44.5 \times 35 \times 28$	16	11.7	13.811
050	19×21	500	$21.6 \times 16.5 \times 6.1$	2	$44.5 \times 35 \times 28$	16	12.6	14.711
060	19×21	500	$21.6 \times 16.5 \times 6.1$	2	$44.5 \times 35 \times 28$	16	13.5	15.611
070	19×21	500	$21.6 \times 16.5 \times 6.1$	2	$44.5 \times 35 \times 28$	16	13.9	16.011
075	19×21	500	$21.6 \times 16.5 \times 6.1$	2	$44.5 \times 35 \times 28$	16	14.5	16.611
080	19×21	500	$21.6 \times 16.5 \times 6.1$	2	$44.5 \times 35 \times 28$	16	14.8	16.911
085	19×21	500	$21.6 \times 16.5 \times 6.1$	2	$44.5 \times 35 \times 28$	16	15.0	17.111
090	19×21	500	$21.6 \times 16.5 \times 6.1$	2	$44.5 \times 35 \times 28$	16	15.4	17.511
095	19×21	500	$21.6 \times 16.5 \times 6.1$	2	$44.5 \times 35 \times 28$	16	16.2	18.311
100	19×21	500	$21.6 \times 16.5 \times 6.1$	1	$44.5 \times 35 \times 28$	16	8.16	10.168
110	19×21	500	$21.6 \times 16.5 \times 6.1$	1	$44.5 \times 35 \times 28$	16	8.32	10.328
120	19×21	500	$21.6 \times 16.5 \times 6.1$	1	$44.5 \times 35 \times 28$	16	8.85	10.858
130	19×21	500	$21.6 \times 16.5 \times 6.1$	1	$44.5 \times 35 \times 28$	16	9.20	11.208
150	19×21	500	$21.6 \times 16.5 \times 6.1$	1	$44.5 \times 35 \times 28$	16	9.35	11.358
170	19×21	500	$21.6 \times 16.5 \times 6.1$	1	44.5×35×28	16	9.89	11.898

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