# HF105F-1

# **MINIATURE HIGH POWER RELAY**







File No.:CQC09002031229(DC type)

## Features

- 40A switching capability
- 4kV dielectric strength (between coil and contacts)
- Heavy load up to 7,200VA
- PCB coil terminals, ideal for heavy duty load
- Unenclosed, Plastic sealed and dust protected types available
- UL insulation system: Class F available
- Environmental friendly product (RoHS compliant)
- Outline Dimensions: (32.3 x 27.1x 20.0) mm

**SAFETY APPROVAL RATINGS** 

CONTACT	DATA			
Contact arrangement	1A	1B	1C (NO)	1C (NC)
Contact resistance	50mΩ max. (at 1A 24VDC)			
Contact material	AgSnO <sub>2</sub> , AgCdO			
Max. switching capacity	7200VA/560W	3600VA/280W	4800VA/560W	2400VA/280W
Max. switching voltage	277VAC / 28VDC			
Max. switching current	40A	15A	20A	10A
HF105F-1 rating	30A 240VAC 20A 28VDC	15A 240VAC 10A 28VDC	20A 240VAC 20A 28VDC	10A 240VAC 10A 28VDC
HF105F-1L rating	25A 240VAC 20A 28VDC	15A 240VAC 10A 28VDC	20A 240VAC 20A 28VDC	10A 240VAC 10A 28VDC
Mechanical endurance				1 x 10 <sup>7</sup> ops
Electrical endurance	1 x 10 <sup>5</sup> ops <sup>1)</sup> (See approval reports for more details)			

CHARACTERISTICS						
Insulation resistance		се	1000MΩ (at 500VDC)			
Dielectric Between		coil & contacts	2500VAC/4000VAC 1min			
strength	Between open contacts		1500VAC 1min			
Operate time (at nomi. volt.)		omi. volt.)	DC type: 15ms max.			
Release time (at nomi. volt.)		omi. volt.)	DC type: 10ms max.			
Ambient temperature		ıre	DC: -55°C to 85°C AC: -55°C to 60°C			
Shock resistance		Functional	98m/s <sup>2</sup>			
		Destructive	980m/s <sup>2</sup>			
Vibration resistance		е	10Hz to 55Hz 1.5mm DA			
Humidity			5% to 85% RH			
Termination			PCB			
Unit weight			Approx.36g			
Construction			Unenclosed (Only for DC coil)			
			Dust protected			

Notes: 1) For plastic sealed type, the venting-hole should be excised in test. Typical electrical load & endurance: at 30A 240VAC, Resistive, at room temperature, 100,000 OPS, for NO contact.

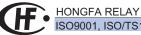
2) The data shown above are initial values.

- 3) Please find coil temperature curve in the characteristic curves below.
- 4) UL insulation system: Class F, Class B.

COIL	
Coil power	DC type: Approx. 900mW;
Coil power	AC type: Approx. 2VA

OAI ETT ALTROVAETATINGS				
	1 Form A		AgSnO₂ AgCdO	30A 277VAC 2HP 250VAC 1HP 125VAC
			AgCdO	30A 28VDC 277VAC(FLA=20)(LRA=60)
UL/			AgCdO	15A 277VAC 10A 28VDC 1/2HP 250VAC 1/4HP 125VAC 277VAC(FLA=10)(LRA=33)
1 Form C	NO	AgSnO <sub>2</sub> AgCdO	30A 277VAC 2HP 250VAC 1HP 125VAC	
		AgCdO	20A 277VAC 20A 28VDC 277VAC(FLA=20)(LRA=60)	
		AgSnO <sub>2</sub> AgCdO	20A 277VAC 1/2HP 250VAC 1/4HP 125VAC	
		NC	AgCdO	10A 277VAC 10A 28VDC

Notes: Only some typical ratings are listed above. If more details are required, please contact us.



277VAC(FLA=10)(LRA=33)

**COIL DATA** at 23°C

Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Allowable Voltage VDC	Coil Resistance Ω
5	3.75	0.5	6.5	27 x (1±10%)
6	4.50	0.6	7.8	40 x (1±10%)
9	6.75	0.9	11.7	97 x (1±10%)
12	9.00	1.2	15.6	155 x (1±10%)
15	11.25	1.5	19.5	256 x (1±10%)
18	13.50	1.8	23.4	380 x (1±10%)
24	18.00	2.4	31.2	660 x (1±10%)
48	36.00	4.8	62.4	2560 x (1±10%)
70	52.50	7.0	91	5500 x (1±10%)
110	82.50	11	143	13450 x (1±10%)

Nominal Voltage VAC	Pick-up Voltage VAC max.	Drop-out Voltage VAC min.	Max. Allowable Voltage VDC	Coil Resistance Ω
12	9.6	2.4	15.6	25 x (1±10%
24	19.2	4.8	31.2	100 x (1±10%
120	96.0	24.0	156	2500 x (1±10%
208	166.4	41	270.4	11000 x (1±10%
220	176	44	286	13490 x (1±10%
240	192	48	286	13490 x (1±10%
277	220	54	360.1	15000 x (1±10%

Notes: 1) When requiring pick-up voltage < 80% of nominal voltage, special order allowed.

## **ORDERING INFORMATION**

HF105F-1 / 018 -1H D HF105-1: 30A (Unenclosed, only for DC coil) HF105-1L: 25A (Unenclosed, only for DC coil) Type HF105F-1: 30A HF105F-1L: 25A DC: 5VDC to 110VDC Coil voltage AC: 12VAC to 277VAC Coil voltage form D: DC A: AC 6: With Pin NO.6, Dielectric Strength Between Coil and Contact: 2500VAC Termination T: Without Pin NO.6, Dielectric Strength Between Coil and Contact: 4000VAC Nil: Without Pin NO.6, Dielectric Strength Between Coil and Contact: 2500VAC Contact arrangement 1H: 1 Form A 1D: 1 Form B 1Z: 1 Form C S: Plastic sealed Construction 1) Nil: Dust protected (For HF105F-1, HF105F-1L) Unenclosed (For HF105-1, HF105-1L) **Contact material** T: AgSnO<sub>2</sub> Nil: AgCdO Insulation standard F: Class F Nil: Class B

## **Customer special code**

Notes: 1) We recommend dust protected types for a clean environment (free from contaminations like H<sub>2</sub>S, SO<sub>2</sub>, NO<sub>2</sub>, dust, etc.). We suggest to choose plastic sealed types and validate it in real application for an unclean environment (with contaminations like H2S, SO2, NO2, dust, etc.).

If water cleaning is required after the relay is assembled on PCB, please contact us for suggestion about suitable parts.

- 2) To avoid using relays under strong magnetic field which will change the parameters of relays such as pick-up voltage and drop-out voltage.
- 3) Relays may be damaged because of falling or when shocking conditions exceed the requirement.
- 4) Regarding the plastic sealed relay, we should leave it cooling naturally until below 40°C after welding, then clean it and deal with coating, remarkably the temperature of solvents should also be controlled below 40°C. Please avoid cleaning the relay by ultrasonic, avoid using the solvents like gasoline, Freon, and so on, which would affect the configuration of relay or influence the environment.
- 5) About preferable condition of operation, storage and transportation, please refer to "Explanation to terminology and guidetines of relay".
- 6) For unenclosed type, beaucause there is no cover protection, the products may be contaminate by particles during transportation assembly or usage, which may cause relay failure, so the produces should be effectively protected at customer side, Hongfa suggest to use plastic sealed type, if no other special requirement.

<sup>2)</sup> The data shown above are initial values at 50Hz. When requiring 60Hz, special order allowed.

# **OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT**

Unit: mm

2-Ø1.1 6# terminal

**PCB** Layout

(Bottom view)

17.8

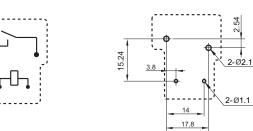
HF105F-1

## 1 Form A

# Outline Dimensions Wiring Diagram (Bottom view) With 6# terminal 3.6 20 27.1 20.2 22.1 Without 6# terminal

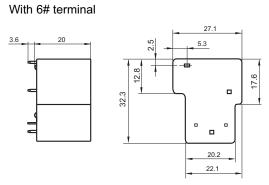
20.2

22.1

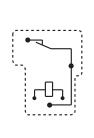


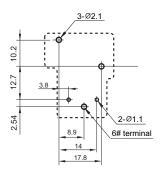


1 Form B

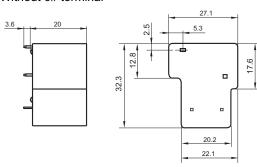


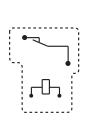
32.3

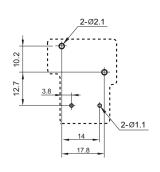




Without 6# terminal

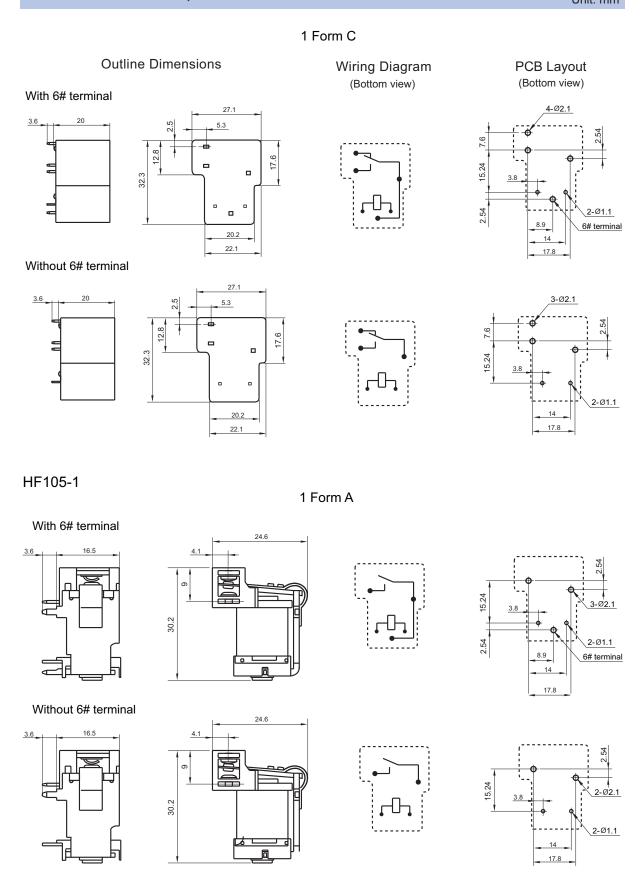


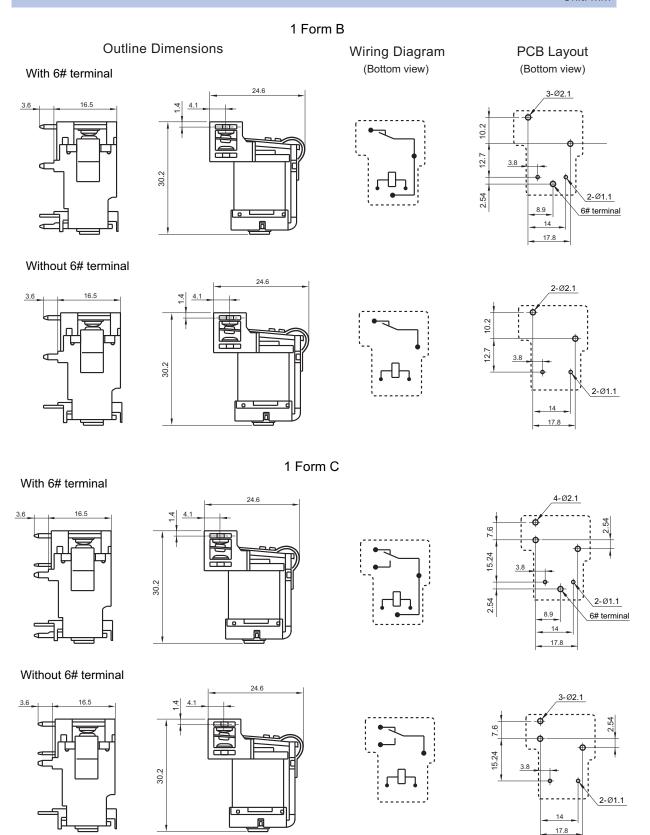




# **OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT**

Unit: mm



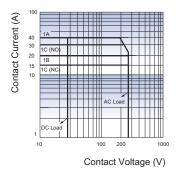


Remark: 1) In case of no tolerance shown in outline dimension: outline dimension ≤1mm, tolerance should be ±0.2mm; outline dimension >1mm and ≤5mm, tolerance should be ±0.3mm; outline dimension >5mm, tolerance should be ±0.4mm.

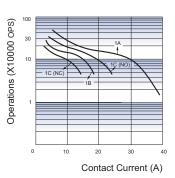
2) The tolerance without indicating for PCB layout is always ±0.1mm.

## **CHARACTERISTIC CURVES**

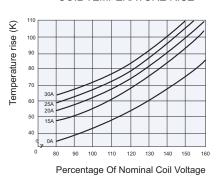
## MAXIMUM SWITCHING POWER



## **ENDURANCE CURVE**



## COIL TEMPERATURE RISE



## Disclaimer

This datasheet is for the customers' reference. All the specifications are subject to change without notice.

We could not evaluate all the performance and all the parameters for every possible application. Thus the user should be in a right position to choose the suitable product for their own application. If there is any query, please contact Hongfa for the technical service. However, it is the user's responsibility to determine which product should be used only.

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